

## **Product Information**

Mod.R&S 06 | Rev.4 | Update 08/2019 | Page 1

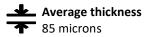


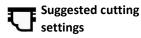
# P.S. SOFT

**Description** PU plotter cut heat seal material with adhesive polyester backing. The material is really thin with high penetration into the fibers. Very elastic and easy to apply, it is designed for highly stretchy textiles.

> Suitable for cotton, polyester, performance wear, poly/cotton blends and spandex, not treated or dye sublimated.

- **Usage** Mirror cut the material
  - · Weed the exceeding material
  - Place the material on the garment with its polyester backing
  - Heat apply at the conditions shown on the right
  - Remove the carrier warm





Blade: 45° Pressure: 70 g Speed: 20 cm/sec



### **Transfer settings**

15 seconds at 155°C (310°F) medium pressure (3-4 bar)

Washing Wait at least 24 hours from application before washing. Washing resistance up to 60°C, best inside-out. Do not use bleach or other aggressive chemical agents. Not suitable for dry cleaning. Suitable for tumble dry, cotton cycle.

> The product is REACH compliant The product is certified Öko-Tex® Standard 100 Class I

Washing temperature



Dry cleaning



Tumble dryer





All information here contained are based on our experience. N.B. We recommend to perform a test before starting standard production. For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



Management System ISO 9001:2015 ISO 14001:2015



The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations. Updated versions are available on our website www.siser.com

For further information, please contact our Sales Office.

